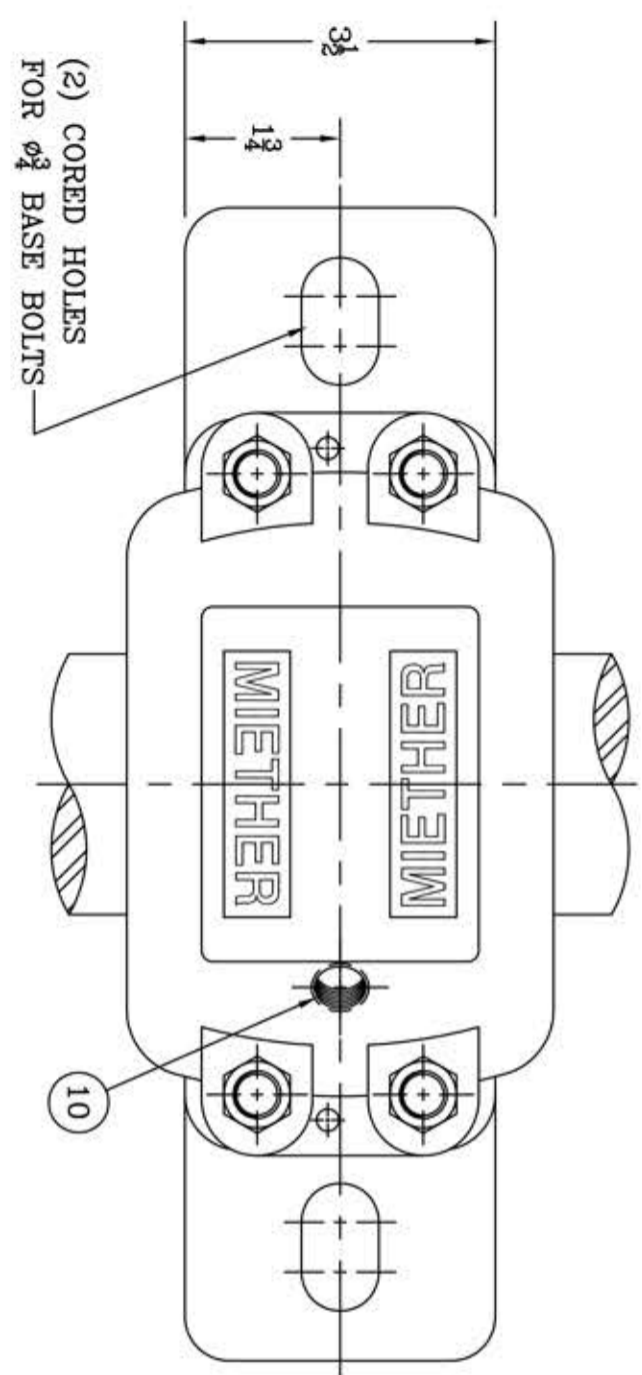
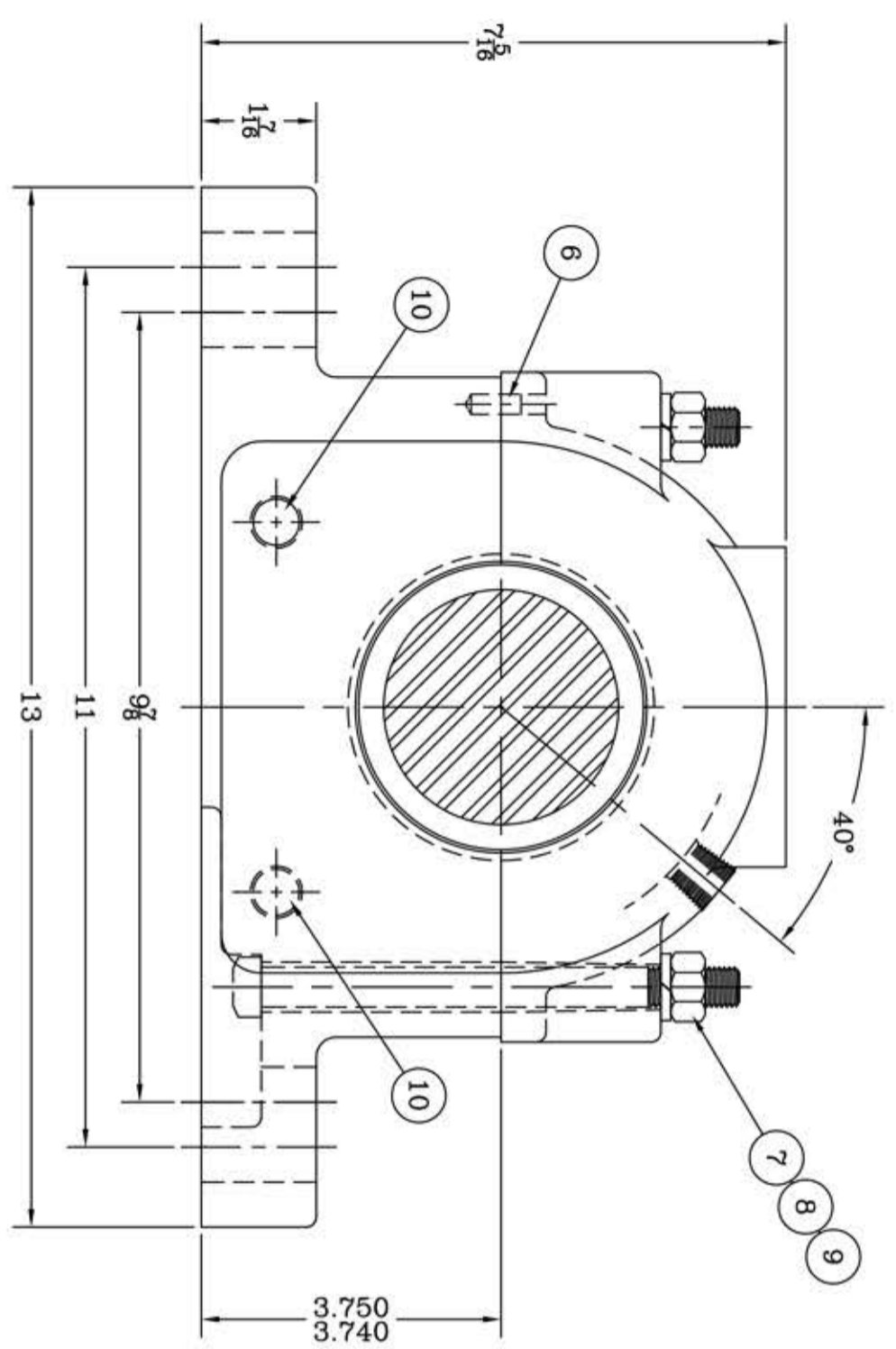


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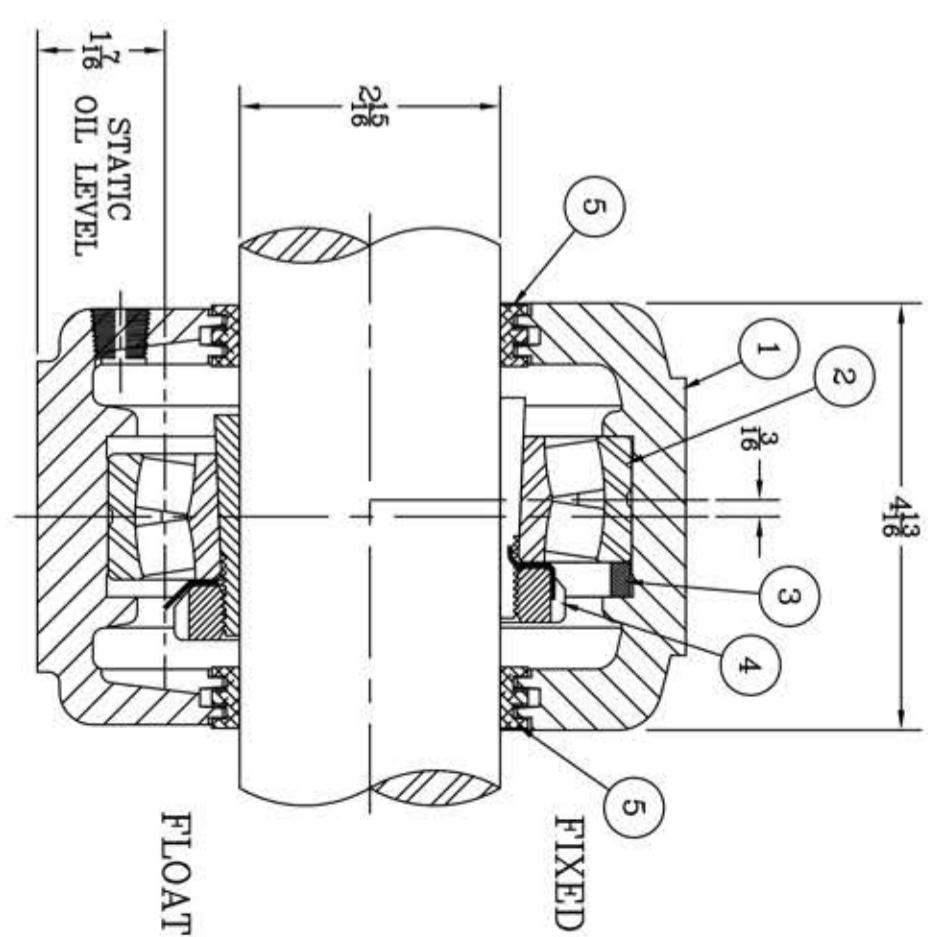
C-14018



(2) CORED HOLES FOR $\phi 3/4$ BASE BOLTS



ITEM	DESCRIPTION	DETAIL	REQUIRED
1	HOUSING SAF 517 02-15	C-13149-R	1 1
2	SPHERICAL ROLLER BEARING	22217K/W-33	1 1
3	STABILIZING RING SR-17-14	A-10600	1 0
4	ADAPTER SNW-17 02-15	B-24410	1 1
5	TRIPLE SEAL RING LER-53	A-10985	2 2
6	DOWEL	$\phi 1/4 \times 3/8$ LONG	2 2
7	CAP BOLT SQUARE HEAD	$1/2-13$ NC x 6" LONG	4 4
8	CAP BOLT HEX. NUT	$1/2-13$ NC	4 4
9	LOCKWASHER	$1/2$ SPLT MED.	4 4
10	PIPE PLUG	$3/8-18$ NPT	3 3



REDRAWN FOR CONFORMITY RWB 1-12-04

REVISIONS

SYMBOL	DESCRIPTION
C	REVISIONS
D	REVISIONS
E	REVISIONS
F	REVISIONS
G	REVISIONS
H	REVISIONS
I	REVISIONS
J	REVISIONS
K	REVISIONS

TOLERANCE: UNLESS OTHERWISE SPECIFIED
 FRACTIONS $\pm 1/32$ "
 DECIMALS $\pm .005$ "
 CASTING $\pm 1/16$ "
 ANGLES $\pm .0^\circ$ - 30°
 WELD $\pm 1/16$ "
 A.I.S.I. STANDARD FINISHES

AN ALCO INDUSTRIES COMPANY
 BEARING PRODUCTS
 ODESSA, TX. USA

SAF 22517 02-15
 ASSEMBLY DRAWING

SCALE 1 = 1.5
 DRAWN GM
 DATE 1/26/70
 CHECK:

ASSEMBLY NO.
 DRAWING NO. C-14018